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2015

## Soft Putty

### Characteristics

Especially easy to sand two-component polyester filling putty. To be applied in order to equalise or close possible pin holes, small irregularities, small paint damages or scratches on the body of cars, vehicles or machines. Recommended also to be used as a putty and dowel setting material as well as an adhesive for iron, wood, stone and porcelain.

- adhesive on iron, steel, and glass fibre reinforced materials
- easy to sand even after 24h drying
- excellent bending strength
- maximum stability on vertical surfaces

### V.O.C. Value

EU limiting value for the product (cat. B/b): 250 g/l (2007)

This product contains max. 3 g/l VOC [ 0.03 lbs/gal]

### Tech Tip

Insufficient or an excess addition of hardener can result in a stony overcoat. A sealing of the surface with 4CR Filler is recommended.

### Application

Processing conditions from 10°C and up to 90% relative air humidity.

The polyester putty will not harden at under +10°C.

Iron, steel, glass fibre reinforced materials:

Clean, derust and sand the surface, degrease with 4CR Silicone Remover.

Old coatings:

Remove by sanding all traces of old thermoplastic coats (nitrocellulose based paint, 1K-acrylic coats) as well as acid reacting coats (Washprimer) and synthetic paints.

Once 4RC 2015 has dried, it can be over-coated using all customary paint systems. For the sealing of the eventual pores, 4CR 2200 or 2210 is recommended.

Mask putty stains with 4CR Filler.

### Technical Data

Mixing ratio	100 : 2
Pot life	4 - 5 min.
Sanding (20 °C)	after approx. 20 minutes
Hardener	2900 / 2910 BPO
Colour	beige
Binder base	unsaturated polyester resins



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Solid content	86 - 89 weight -%
Spec. weight (DIN 51 757)	1.72 - 1.74 kg/l

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**Storage and Transportation**

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At least 12 months, if the original tins are kept closed.