



Art.-No.: 6.7404.0501  
6.7404.0502

# 7404

## High Build Filler Spray

### Characteristics

4CR 7404 is a one-component self etching filler with active protection against corrosion. Excellent adhesion and high build. Adhesion to iron, steel, zinc and on aluminium as well as all conventional recoatable plastics used in the automotive industry. High protection against corrosion! Fast drying, excellent sandability, high filling power, resistant to silicone remover, recoatable with all customary 1K and 2K top coats.

### V.O.C. Value

EU limiting value for the product (cat. B/e): 840 g/l  
content: This product contains a maximum of 700 g/l VOC [ 5.84 lbs/gal].

### Tech Tip

- time saving (easier application)
- fast drying
- excellent sandability
- high filling power
- resistant to silicone remover
- excellent adhesion
- re-coatable with all customary 1K and 2K top coats
- high protection against corrosion

### Application

Processing conditions:  
From +10°C and up to 80% relative air humidity.

Do not re-coat with polyester spray fillers.

Substrate:  
iron, steel, zinc and aluminium  
Do not process on thermoplastic substrates.

Pretreatment / Cleansing:  
Pre-cleansing with 4CR Silicone Remover.

Shake can vigorously until the mixing balls move freely! Spray to test - Spraying distance approx. 20 - 50 cm.  
2 - 3 applications. Dry film thickness 50 - 80 µm. 3 - 5 min. flush-off time between each coating. Turn can upside down and spray until the valve is clean. This prevents the valve from clogging up.

Subsequent processing:  
Dry sanding: P 400 - P500  
Wet sanding: P 800



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**Technical Data**

|              |                                                |
|--------------|------------------------------------------------|
| Colour       | 7404.0501 = light grey / 7404.0502 = dark grey |
| Dust dry     | after approx. 5 min.                           |
| Set to touch | after approx. 10 min.                          |
| Re-coatable  | after approx. 30 min.                          |
| Sandable     | after approx. 30 min.                          |
| Content      | 500 ml                                         |

**Storage and Transportation**

In tightly closed containers, kept in a cool, dry place, 2 years shelf life.