



Art.-No.: 6.7447.0401 6.7447.0405  
 6.7447.0402  
 6.7447.0403  
 6.7447.0404

**7447**

## Spray Paint for Plastic

### Characteristics

4CR Spray Paint for Plastic is a top quality elastic finishing paint for direct coating of plastic parts or for overcoating of 4CR Structure Spray in the original shade.

### V.O.C. Value

EU limiting value for the product (cat. B/e): 840 g/l (2007)  
 This product contains max. 690 g/l VOC (5.75 lbs/gal)

### Tech Tip

- Very good opacity, fast drying.
- Outstanding chemical and mechanical resistance. Aabrasion resistance and no chalking.

### Application

Substrate: clean, free of grease and parting agents. Very good adhesion to metal, wood and hard plastic.  
 Pretreatment/Cleaning: Pre-cleansing either with 4CR silicone remover.

Processing conditions from +10°C and up to 80% relative air humidity.

All substrates must be clean, dry and free of grease. Shake can vigorously for approx. 3 min. prior to use. Spraying distance approx. 20 - 30 cm. Apply several thin layers with a flash-off period of approx. 3 - 5 minutes. After use, turn can upside down and spray until the valve is clean, this prevents the valve from clogging up.

### Farbe

black (6.7447.0401)  
 medium grey (6.7447.0402),  
 graphit grey (6.7447.0403)  
 dark grey (6.7447.0404)  
 basalt grey (6.7447.0405)

### Technical Data

Gloss	matt
Dust dry	after approx. 10 min.
Set to touch	after approx. 1- 2 h.
Full hardness	after 24 h.