



Art.-No.:6.4350.3000

**4350**

## 1K Fillprimer grey

### Characteristics

4CR 4350 is a 1K-repair filler of excellent filling power for the automotive industry. Usable on sanded old layers of paint, shop primers and directly on steel, aluminium and zinc plated steel. Time saving as result of easy sanding and quick drying time. Chromate and lead free.

Consumption: 5 - 7 m<sup>2</sup> / l

### V.O.C. Value

EC limiting value for the product (cat. B/c): 780 g/l (2007)

This product contains max. 780 g/l VOC.

### Tech Tip

Do not apply on old thermoplastic paint.

### Application

Air / Flowjar - Spray gun:

spraying pressure: 4 - 5 bar

spraying nozzle: 1.4 - 1.8 mm

spraying operations: 2 – 3

Curing time / Flash off time: 10 min. before oven drying.

Dry:

Metal temperature 20°C: recoat time after 30 min. / dust dry after 15 min

Metal temperature 60°C: recoat time after 15 min. / dust dry after 5 min

wet sandable: after 45 min.

Processing conditions: from + 10°C and up to 75% relative air humidity.

### Technical Data

Coat thickness / dry film	40 - 50 µm
Spraying viscosity 20°C	18 - 22 s 4 mm DIN
Thinner	4CR 0505; add approx. 50 - 70%
Colour	grey

### Storage and Transportation

At least 3 years, if stored in tightly closed original containers.