



Art.-No.: 6.7405.0401
6.7405.0402

7405

Profi Primer Spray

Characteristics

Fast drying one-component self etching primer with active protection against corrosion. Particularly suitable as an adhesion promoter for minor repairs and surfaces which have been partially sanded to the bare metal. Weldable! Adhesion on iron, steel, zinc and aluminium (with proper pretreatment). High protection against corrosion. Professional quality!

V.O.C. Value

EC limiting value for the product (cat. B/e): 840 g/l (2007)
This product contains a maximum of 666 g/l VOC [5.56 lbs/gal]

Tech Tip

High covering power, fast drying, excellent adhesion.
Recoatable with all commercial solvent and water based 1K- and 2K-Topcoats.
Weldable according to DVS-Info. 0501-No.275/670/99/925
Resistant to silicone remover.
Active protection against corrosion.

Do not recoat with polyester spray fillers!

Application

Substrate:
Iron, steel, zinc and aluminium
Do not process on thermoplastic surfaces.

Processing conditions: From +10°C and up to 80% relative air humidity.

Preparation:
Clean with 4CR silicone remover.
Shake can vigorously until the mixing balls move freely!

Application:
Spray to test. Spraying distance approx. 20 - 30 cm. 2 – 3 coats.

Flash-off:
3 - 5 min. between each coating

After use:
Turn can upside down and spray until the valve is clean, this prevents the valve from clogging up.

Further processing:
Dry sanding: P 400 - P500
Wet sanding: P 800



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Technical Data

Colour	red-brown (7405.0401) or grey (7405.0402)
Dry-film thickness	50 - 60 µm
Dust-dry	5 min.
Dry to handle	10 min.
Recoatable	30 min.
Sandable	30 min.

Storage and Transportation

In tightly closed original containers at least 2 years shelf life.