



Art.-No.:6.7441.0400

7441

2K Prefill Spray

Characteristics

4CR 7441 is 2K fill-in aerosol for 400 ml net content with integrated hardener. Pre-filled with a mixture of propellant and solvent. Clean and safe transfer of hardener after the aerosol has been filled. Through a simple push on the bottom of the aerosol, the hardener is opened and the product is activated. Suitable for all customary 2K-Basecoats and finishing coats.

Tech Tip

The paint is filled into the aerosol using an aerosol filling machine. Supplied with an adjustable FAN-sprayhead. Customised solutions for most areas of application. Safe and clean transfer of the hardener. Fuel-resistant! Suitable for all customary isocyanate crosslinked 2K-topcoats (MR 2:1 / 3:1).

Application

Substrate:

- Thoroughly dry 2K-Filler materials
- 1K-Filler materials (only if recoatable with 2K)
- Fully hardened and abraded old substrates (only if recoatable with 2K)

Pretreatment / Cleansing:

Pre-cleansing with 4CR Silicone remover.

Processing conditions:

From +10°C and up to 80% relative air humidity.

Prior to application, all substrates must be clean, dry and degreased. Before spraying, take the red button from the cap and attach to the pin on the bottom of the aerosol. Press red button with the ball of your hand until a stop is reached.

Shake can vigorously for 2 minutes. Spray to test. Spraying distance approx. 25 cm. Apply 2 to 3 coats of 2K-Topcoat with approx. 5 minutes flash-off time until 50µ film thickness is reached. Pot-life 5 - 6 hours.

Technical Data

Pot-life	approx. 5 - 6 h
Dust-dry	approx. 15 - 20 min.
Set to touch	approx. 4 - 5 h.
Full hardness	after 24 h.